



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3290-3
Job Sheet 206926



Part No: D3290-3

Job Qty: 7 pcs

Part Name: Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Due Date: 2/20/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add --Hand finish deburring DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	7 pcs	2/20/20	2/20/20	0.00	0.00	Purchasing - 1	FEB 21 2020
							Purchasing - 2	
							Purchasing - 3	
105	Packaging 2-1 - Receive - B4B	7 pcs	2/20/20	2/20/20	0.00	0.00	Packaging 2 - 1 - B4B	FEB 21 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S257546



Part: D3290 - 3

Job No: 206926

Serial No/Batch: S257546

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/21/20

Plex 2/13/20 3:22 PM dart.lussier.patrick

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
110 QC 6	7 pcs	2/20/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	DA 40 9-89
					QC 6 - 81	FFR 21 2020
190 Packaging 3-1 - Stock - B4B	7 pcs	2/20/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS 28 9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
200 QC 21 - SA	7 pcs	2/20/20	0.00 0.00		QC 21 - SA - 21	DAS 21 9-89
					QC 21 - SA - 70	FFR 21 2020
					QC 21 - SA - 53	FFR 21 2020
Part Op 100 - (Purchasing) ISSUE P/O: <u>Hbouse665</u>					SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER	
Descriptions: DWG C OF C IS REQUIRED						
105 - (Receive & Inspect for Damage & Mat'l Certs)						
110 - (QC6- All purchased or subcontracted products) ***Windows need to be protected at all time***						
					13 Feb 2020	
Plex 2/13/20 3:22 PM dart.lussier.patrick						

190 - (Identify as per dwg & Stock Location:_____)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3290-3P	Window	7 Ea (1 ea)	100-Purchasing	<u>S2575391</u>
MACRLICS.125	1/8" Polycast li Sheet	40.7260 sf (5.818 ea)	100-Purchasing	<u>S2575410</u>

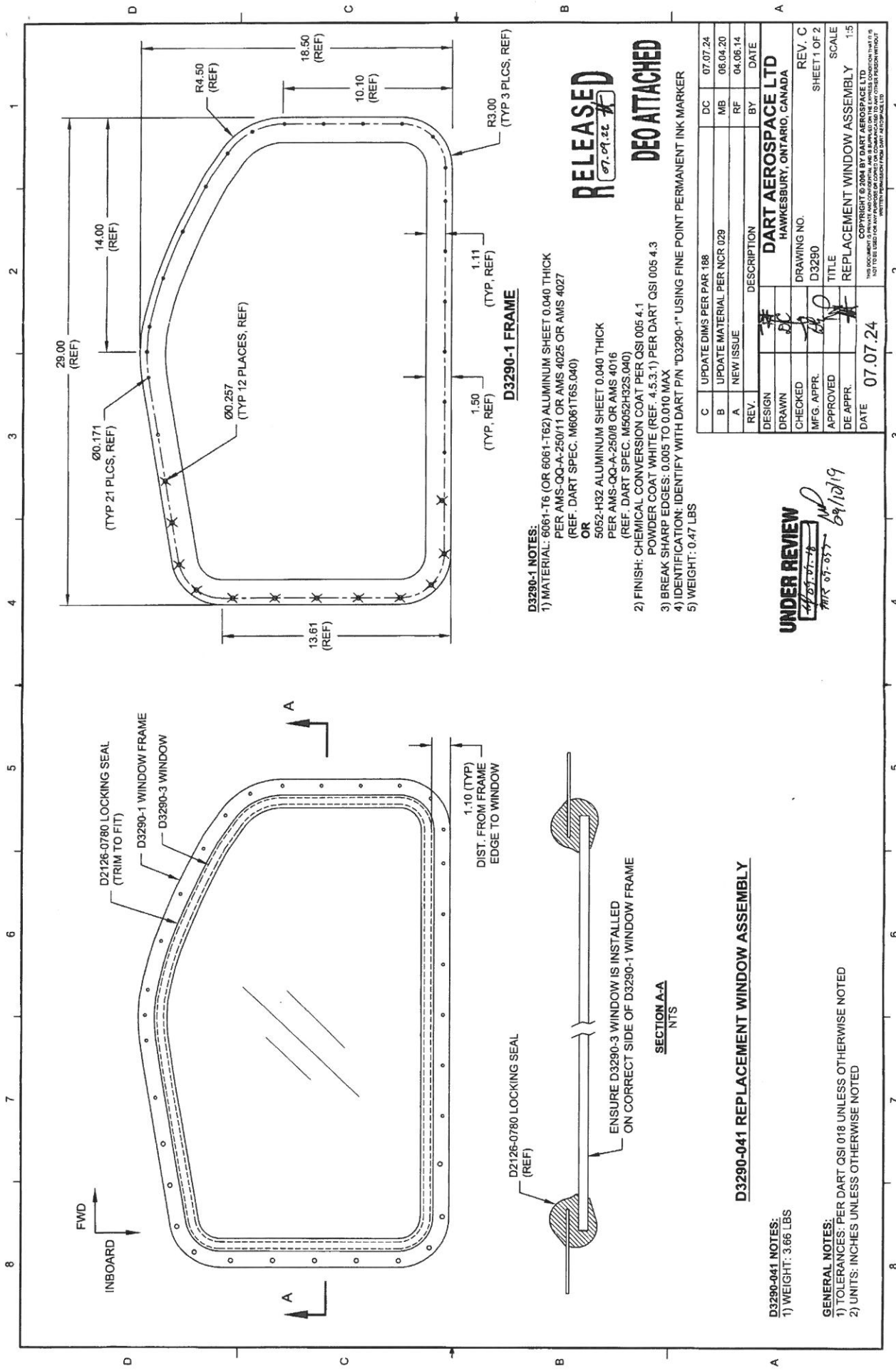
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3290-3P	7	0	0
	MACRLICS.125	41	1,265	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches $\pm$ 0.030	26.610 26.550		
2	Window	16.080Inches $\pm$ 0.030	16.110 16.050		
3	Window	13.790Inches $\pm$ 0.030	13.820 13.760		
4	Window	12.400Inches $\pm$ 0.030	12.430 12.370		
5	Window	8.810Inches $\pm$ 0.030	8.840 8.780		

Plex 2/13/20 3:22 PM dart.lussier.patrick



RELEASED
R 07-07-24

DEO ATTACHED

D3290-1 FRAME

- D3290-1 NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.040 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.040)
OR
5052-H32 ALUMINUM SHEET 0.040 THICK
PER AMS-QQ-A-250/8 OR AMS 4016
(REF. DART SPEC. M5052H32S.040)
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
3) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
4) IDENTIFICATION: IDENTIFY WITH DART PIN "D3290-1" USING FINE POINT PERMANENT INK MARKER
5) WEIGHT: 0.47 LBS

D3290-041 REPLACEMENT WINDOW ASSEMBLY

- D3290-041 NOTES:**
- 1) WEIGHT: 3.66 LBS

- GENERAL NOTES:**
- 1) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 2) UNITS: INCHES UNLESS OTHERWISE NOTED

UNDER REVIEW
4/20/07-18
MIR 07-07-24
6/12/19

REV.	DESCRIPTION	BY	DATE
C	UPDATE DIMS PER PAR 188	DC	07.07.24
B	UPDATE MATERIAL PER NCR 029	MB	06.04.20
A	NEW ISSUE	RF	04.06.14
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
REV. C	SHEET 1 OF 2
DRAWING NO. D3290	
TITLE	
REPLACEMENT WINDOW ASSEMBLY	
SCALE 1:5	
DATE 07.07.24	

COPYRIGHT © 2004 BY DART AEROSPACE LTD
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD
AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045865



Supplier: PTF001-VC
Canus Plastics Inc
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

PO No: POHB045865
PO Date: 2/13/20
Due Date: 2/20/20
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206925	D3290-3P	D3290 C			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed X3	-	2/20/20	3 Ea	0 Ea	3 Ea	\$90.00/Ea	\$270.00
													FEB 19 2020	
2	206926	D3290-3P	D3290 C			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed X7	-	2/20/20	7 Ea	0 Ea	7 Ea	\$90.00/Ea	\$630.00
													FEB 21 2020	
Grand Total:														\$900.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 2/13/20 3:26 PM dart.lussier.patrick



128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: February 18, 2020

YOUR PURCHASE ORDER: PO HB045865

OUR INVOICE NO: 215936

LINE ITEM # 2

QUANTITY: 7

DESCRIPTION: REPLACEMENT EXTERIOR WINDOW FOR DWG D3290-3P REV C.

OAS
40
9-89

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3290 REV 1.0 USING DWG D3290 REV C.

Note: USED 1 SHEET - 32 SF OF PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391
TYPE 1 GRADE C, 0.125 THICK (REF DART SPEC. M-ACRYLIC-S.125). BATCH# S151992.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF
THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT
SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS
AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

CANUS PLASTICS INC.

128 WALGREEN ROAD
OTTAWA, ON K01 1L0
PH: (613) 831-4640
info@canusplastics.com
www.canusplastics.com

**PACKING SLIP**

BILL TO:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
613-632-3336

SHIP TO:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
613-632-3336

PO NUMBER	F.O.B	SALESPERSON	ORDER DATE	INVOICE NUMBER
PO HB045865	128 Walgreen	MARK PERRY	FEB 14 2020	215936
SHIP VIA	PAYMENT TERMS		DATE SHIPPED / PICKED UP	
FEDEX	Net 30		FEB 19 2020	
ORDERED BY	PHONE		EMAIL	
PATRICK LUSSIER			plussier@dartaero.com	

PART NUMBER	DESCRIPTION	ORDER QTY	SHIPPED QTY
D3290-3P	REPLACEMENT WINDOW REV C	7	7

Date: _____ Name of Receiver: _____ Signature: _____

RECEIVED

FEB 21 2020

DART AEROSPACE LTD.